Updated as of May 2022

PAPER	ROLL/ SHEET	BASIS WEIGHT	HEAT-SET WEB	COLD-SET WEB	COLD-SET BUSINESS FORM U.V. INK	SHEET FED	ROTO GRAVURE	FLEXO
ROLLAND ENVIRO PRINT	Roll/ Sheet	40 lb T	●	–	–	●	–	–
		45 lb T	●	–	–	●	–	–
		50 lb T	●	–	–	●	–	–
		60 lb T	●	–	–	●	–	–
		70 lb T	●	–	–	●	–	–
		80 lb T	●	–	–	●	–	–
		100 lb T	●	–	–	●	–	–
		120 lb T	●	–	–	●	–	–
		65 lb C	●	–	–	●	–	–
		80 lb C	●	–	–	●	–	–
		100 lb C	●	–	–	●	–	–
ROLLAND ENVIRO SATIN	Roll/ Sheet	50 lb T	●	–	–	Compatible*	–	–
		60 lb T	●	–	–	●	–	●
		70 lb T	●	–	–	●	–	●
		80 lb T	●	–	–	●	–	●
		65 lb C	●	–	–	●	–	–
		80 lb C	●	–	–	●	–	–
		100 lb C	●	–	–	●	–	–
SMOOTH								
ROLLAND OPAQUE	Roll/ Sheet	40 lb T	●	–	●	Compatible	–	–
		45 lb T	●	–	–	●	●	–
		50 lb T	●	–	–	●	●	–
		60 lb T	●	–	–	●	●	–
		70 lb T	●	–	–	●	●	–
		80 lb T	●	–	–	●	●	–
		100 lb T	●	–	–	●	●	–
		120 lb T	●	–	–	●	–	–
VELLUM								
ROLLAND OPAQUE	Roll/ Sheet	40 lb T	●	Compatible*	–	–	–	–
		45 lb T	●	Compatible*	–	●	–	–
		50 lb T	●	Compatible*	–	●	–	–
		60 lb T	●	Compatible*	–	●	–	–
		70 lb T	●	Compatible*	–	●	–	–
		80 lb T	●	Compatible*	–	●	–	–
ROLLAND OPAQUE	Roll/ Sheet	65 lb C	●	–	–	●	–	–
		80 lb C	●	–	–	●	–	–
		100 lb C	●	–	–	●	–	–
ROLLAND ENVIRO COPY	Roll/ Sheet	20 lb	●	Compatible*	Compatible	●	–	–
		24 lb	●	Compatible*	Compatible	●	–	–
ROLLAND ENVIRO BOOK	Roll/ Sheet	50 lb T	●	–	–	●	–	–
		55 lb T	●	–	–	●	–	–
		60 lb T	●	–	–	●	–	–
ROLLAND ENVIRO OPAQUE OFFSET	Roll/ Sheet	47 lb T	●	–	–	●	–	–
		57 lb T	●	–	–	●	–	–

● Recommended
– Not Recommended
* Possibility of offsetting

ROLLAND
SUSTANA GROUP