

# PRINTING TIPS



Rolland Enviro® Print is an uncoated paper that must be processed like any other paper in this category.

## COMPLIANCE WITH THE FOLLOWING PARAMETERS WILL ENSURE OPTIMAL PRINTING ON THIS PAPER.



### PRIOR TO PRINTING

Flip 50 sheets to verify the print quality on both sides of the paper.

### PRE-PRESS AND SCREEN RULING

Use GCR mode (Gray Component Replacement). Screen ruling should be between 150 lpi and 175 lpi.

### INKS

Total ink accumulation must not exceed 260% for a rotary press, and 300% for a sheet-fed press. Use ink with a tack value between 12 and 10. Ink density should be set at  $\pm .05$  black 135, cyan 115, magenta 120, yellow 100. Dampening solution pH should be over 4.5.

### DRYING

Standard drying time for uncoated paper between 20 and 40 minutes, depending on the ink coverage.



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